

DOLFINITE

Bedding Compound



Dolfinite Bedding Compounds are heavy bodied compounds for bedding in keels, transoms, molding, shaftlog and deck hardware. These extra special waterproofing compounds are just right for bedding, batten, planking, glazing and caulking. Dolfinite Bedding Compounds can be use on canvas, wood, fiberglass, metal and glass or wherever two pieces are fitted together, and a waterproof, dustproof seal is desired. Dolfinite Bedding Compounds are far superior to ordinary caulks in their ability to flex and provide years of service.

Surface Preparation

Coating performance, in general, is proportional to the degree of surface preparation. Follow recommendations carefully, avoiding shortcuts. Inadequate preparation of surfaces will virtually assure inadequate coating performance. Prior to application, all seams must be clean, dry and free of all dirt, peeling paint, oil, grease, wax and all other interference materials. If the seam has had compound in it previously, compound can be used directly in the seam. If the seam is new or has to be routed out, prime the bare wood with 2018 EZ Wood Sealer. Let dry overnight and apply seam compound.

Application Information

Apply with a putty broad-bladed knife or spatula in sufficient amount to completely fill all voids and to provide a complete seal against moisture penetration. Compounds are normally used without thinning. If thinning is required use 120 Brushing Thinner. If the compound is slightly stiff, heating will soften it for easier application. Under the surface, the compound will remain soft and flexible, suitable for waterproofing single planked bottoms. On double planked hulls where canvas is not used, apply a liberal coat of the bedding compound with a serrated trowel on the inner layer before laying up the outer planking.

TECHNICAL INFORMATION

CURING MECHANISM: Chemical cure

VOC: 115 grams/liter

COATS: 1 (more coats can be applied as needed)

NOTE: Compound must have firm skin before top coating.

APPLICATION TEMP: 50°F Min / 90°F Max

APPLICATION HUMIDITY: 0% Min / 90% Max

THINNER: 120 Brushing Thinner

DRY TIME: Minimum time in hours

70°F

TO RECOAT

48 - 72 hrs